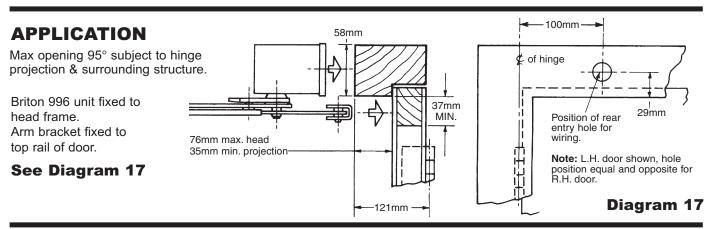


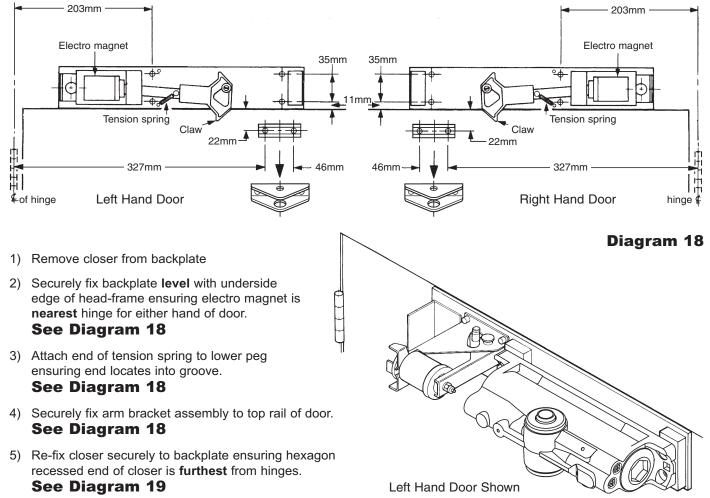
#### SUPPLEMENTARY INSTALLATION INSTRUCTIONS BRITON 996 FIG.61 ELECTRO MAGNETIC HOLD OPEN/FREE SWING DOOR CLOSER 24VDC TRANSOM FIXED TO 'PUSH' SIDE OF DOOR AND FRAME

SIZE 3 closer suitable for doors up to 950mm wide and 60kg in weight
SIZE 4 closer suitable for doors up to 1100mm wide and 80kg in weight
SIZE 5 closer suitable for doors up to 1250mm wide and 100kg in weight

For GENERAL NOTES and ELECTRICAL INFORMATION refer to main instruction sheet. NOTE: The armoured cable with junction box, supplied with this closer, is not intended to be used for this aplication but may be used as an alternative means of carrying the wiring to the electro magnet.



## **INSTALLATION INSTRUCTIONS**



**Diagram 19** 

6) Connect wiring to electro magnet terminals and complete wiring installation through rear entry or side connecting conduit, refer to diagram 1 on main instruction sheet.

DETERMINE WHETHER UNIT IS TO HOLD DOOR OPEN OR ALLOW IT TO 'FREE-SWING' AND AT WHAT ANGLE FOR EITHER FUNCTION, THEN PROCEED AS FOLLOWS.

## SETTING ARM SET FOR HOLD OPEN

85° to 95° RANGE OF HOLD OPEN (only this range of hold catch open angle possible for Fig. 61).

1a) Couple main arm of arm set to catch plate by inserting bolt through centre slot.

#### See Diagram 20

1b) Insert arm set spindle into bottom of closer at 90° to backplate and secure with arm retaining screw.
See Discursor 21

#### See Diagram 21

- 2a) Pull main arm **towards** hinge until bolt is restricted and tighten nut. (THIS WILL GIVE MINIMUM HOLD OPEN POSITION).
- 3a) Open door to engage secondary arm strip and tube. Close door and set secondary arm at 90° to door face. Securely tighten arm clamp bolt.
   See Diagram 22
- 4a) Switch power on to energise unit magnet and open door until hold open is achieved.
- 5a) Slacken nut and move door to required hold open angle, then **securely** re-tighten nut.
- 6a) Check that door will be released from this angle by deenergising the unit magnet.

### **SETTING ARM SET FOR FREE SWING** (85° to 95° variance)

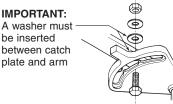
- 1c) Insert arm set spindle into bottom of closer at  $90^{\circ}$  as paragraph 1a and Diagram 20.
- 2c) Insert bolt into elongated slot furthest away from hinge.
   Place spacer over bolt and retain with nut Lock spacer down in the 85° position.
   See Diagrams 23 and 24
- 3c) Assemble secondary arm and set length, connecting arm to arm bracket all as paragraph 3a).
   See Diagram 22
- 4c) Switch power on to energise unit magnet and open door until catch plate engages claw and door free swings. <u>To increase free</u> swing angle slacken nut, hold door at required free swing angle. <u>Ensure spacer is bearing against side of arm</u> before securely re-tightening nut
- 5c) De-energise unit magnet and check that claw releases catch plate causing door to close into its frame rebate.

# ADJUSTMENT TO CLOSER

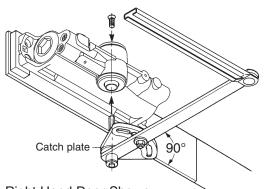
#### See Diagram 14 on main instruction sheet.

Finally secure cover with two small screws.

TESTING UNIT and MAINTENANCE: Refer to main instruction sheet.







Right Hand Door Shown

#### Diagram 21

